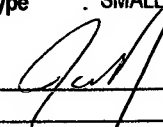
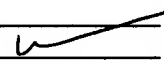


Date: Thursday, 8/31/2006 2:37:25 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET
Job Number	: 28218A		
Estimate Number	: 10148		
P.O. Number	: N/A	Part Number	: D2161205
This Issue	: 8/31/2006 S.O. No. : N/A	Drawing Number	: D2161 REV B2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 8/17/2006 Type : SMALL MED FAB	Drawing Revision	: B2
Previous Run	:	Material	: N/A
Written By	: 	Due Date	: 9/14/2006
Checked & Approved By	: 	Qty:	4 Um: Each
Comment	: Est Rev:A New Issue 05-11-01 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	28218A01	MIRROR BRACKET LH
-----	----------	-------------------



Comment: Sub-Component MIRROR BRACKET LH

2.0	28218A02	MIRROR BRACKET RH
-----	----------	-------------------



Comment: Sub-Component MIRROR BRACKET RH

3.0	28218A03	ARM
-----	----------	-----



Comment: Sub-Component ARM
 D2037-101

4.0	D20131	Mirror Bracket LH, 205
-----	--------	------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2013-1 Bracket LH B28218A01

PD 06-09-01 (4)

5.0	D20132	Mirror Bracket RH, 205
-----	--------	------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2013-2 Bracket RH B28218A02

PD 06-09-01 (4)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 28218A

Part Number: D2161205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Assemble on Jig DT8065 as per Dwg D2161

2-Weld as per Dwg D2161 Identify as D2161-205

PD 06-09-01 (4)

7.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

06/09/04 (4)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

Q.M 06-09-02

(4)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

06/09/04 (4)

Job Completion



Inspection level 21


06/09/11



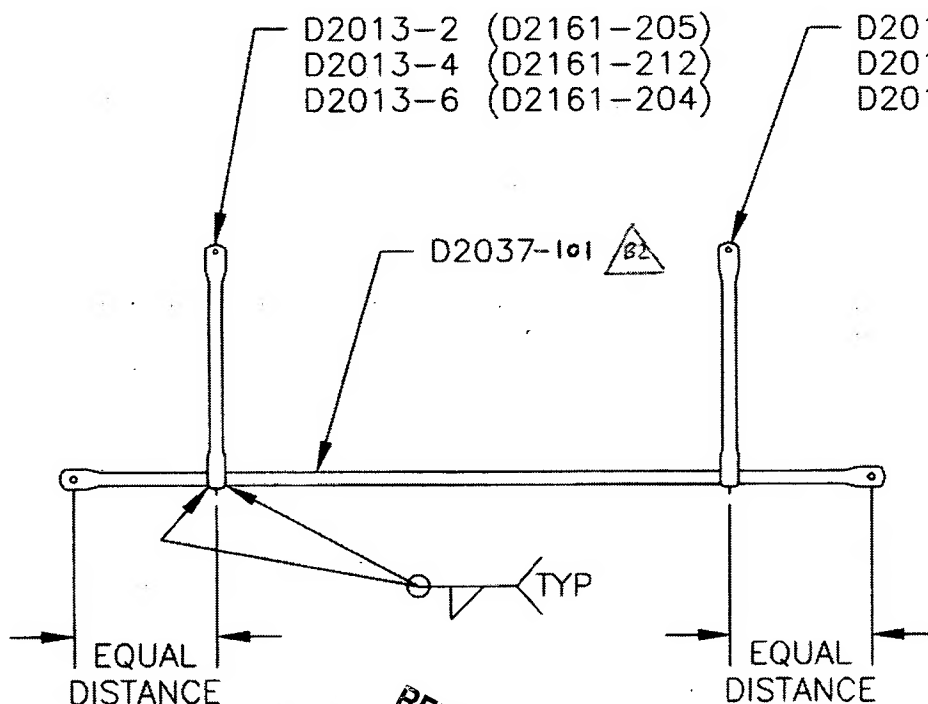
DESIGN	DRAWN BY	DART AEROSPACE LTD	
JB	RT	HAMKESBURY, ONTARIO, CANADA	
CHECKED <i>JE</i>	APPROVED <i>RT</i>	DRAWING NO.	REV. B
		D2161	SHEET 1 OF 1
DATE 99.06.07	TITLE MIRROR BRACKET	SCALE NTS	
A	93.04.29	NEW ISSUE	
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS	
B1	02.03.25	CHANGE FINISH	
B2	02.06.14	D2037-101 WELD	

RELEASED
DATE 99.06.10

PLACE SHORTER ARM
ON SIDE OF JIG DT8065
LABELED FWD (TYP)

D2037-101 
D2037 WELD FLAT
END PARALLEL TO
THE SHORT ARM

DETAIL OF D2161-204
DETAIL OF D2161-205
DETAIL OF D2161-212



NOTE: WELD ASSEMBLY
USING JIG DT8065

FINISH: POWDER COAT ASSEMBLY BLACK
CRINKLE (4.3.5.3) PER DART QSI 005 4.3
POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3 